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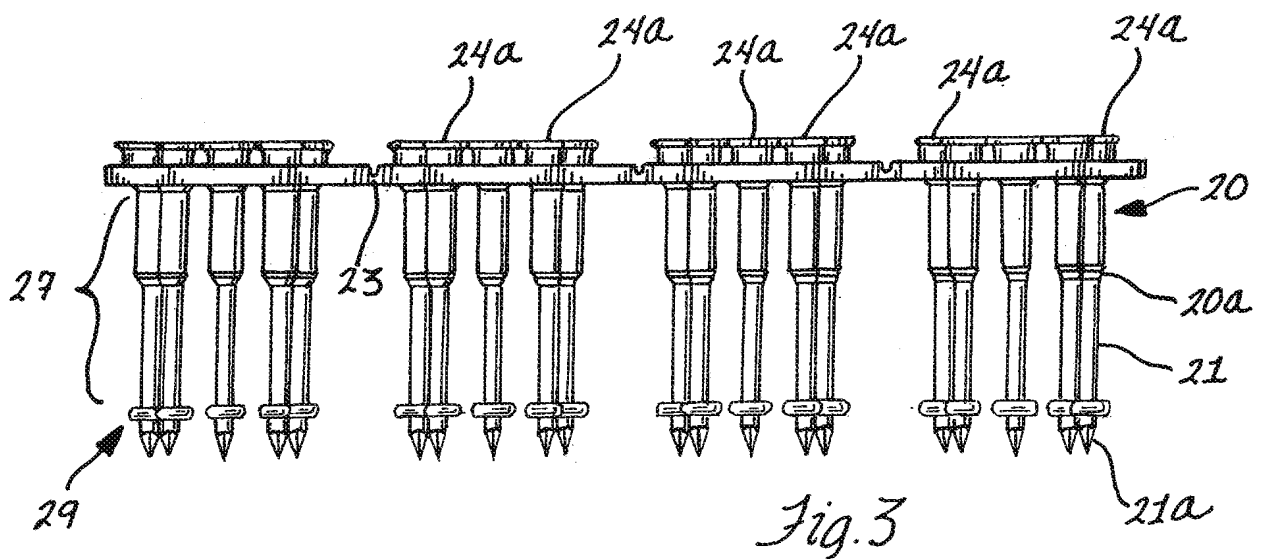
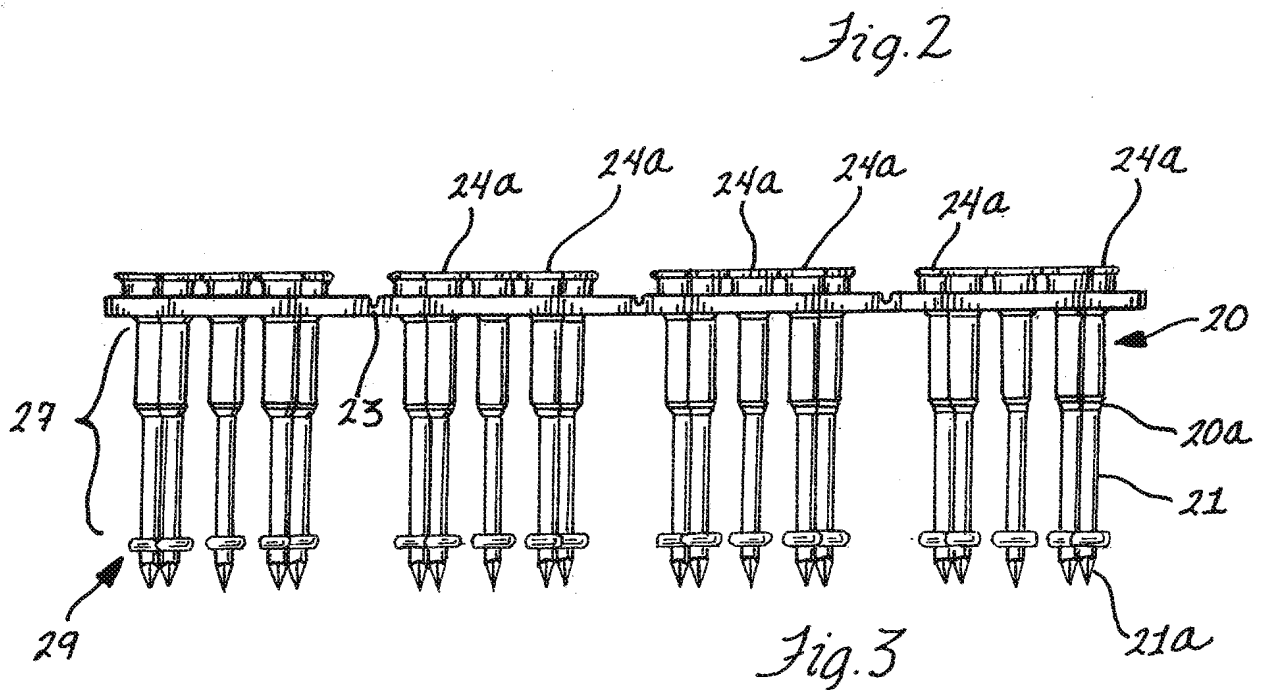
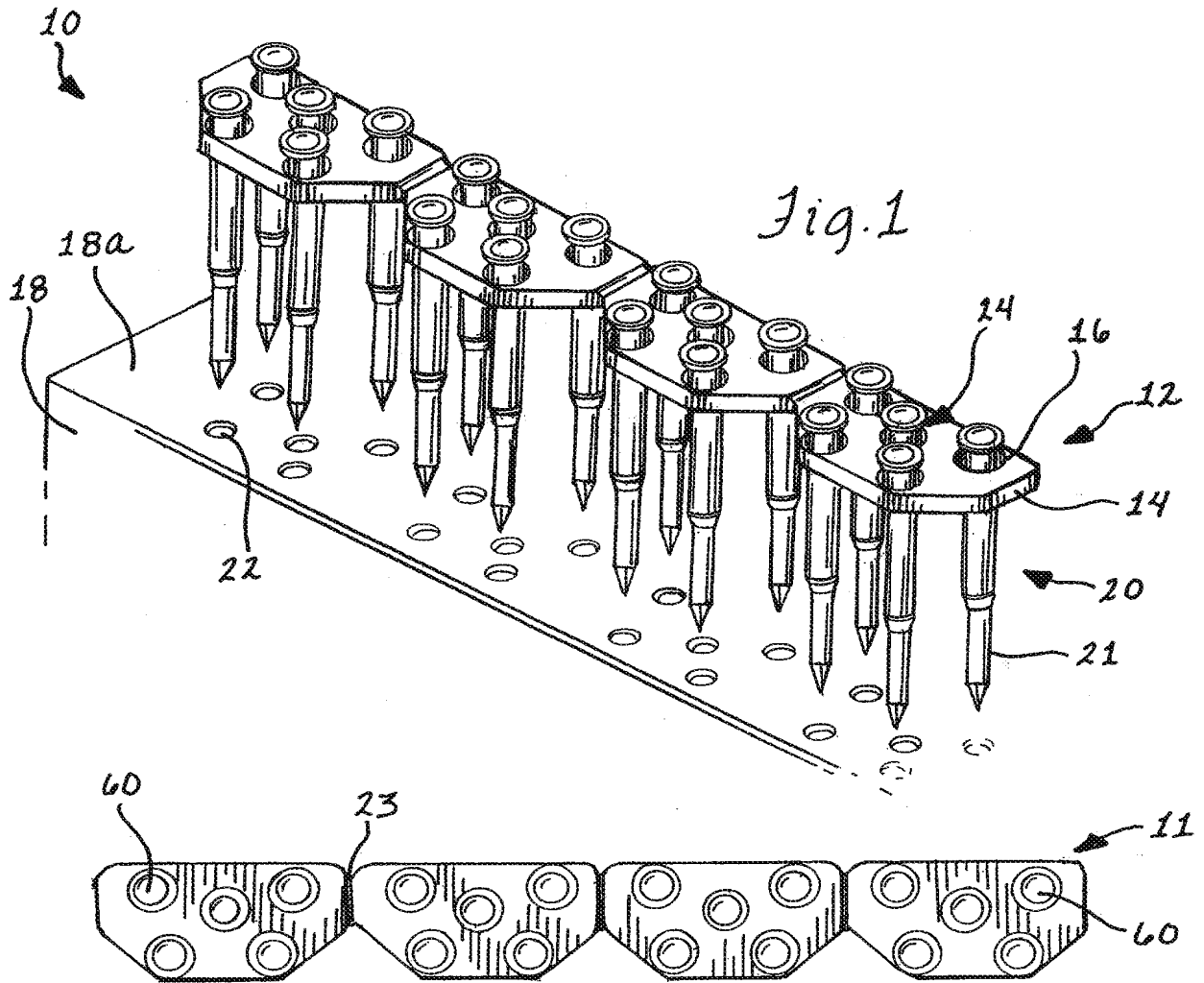


Fig. 4

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Fig. 5

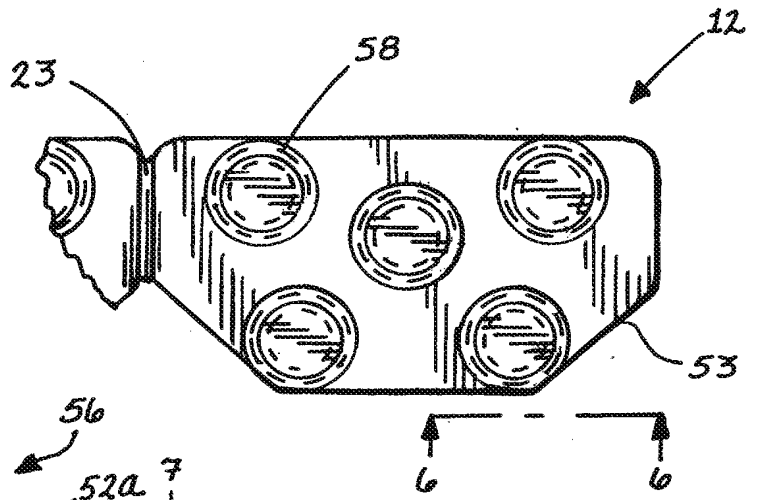
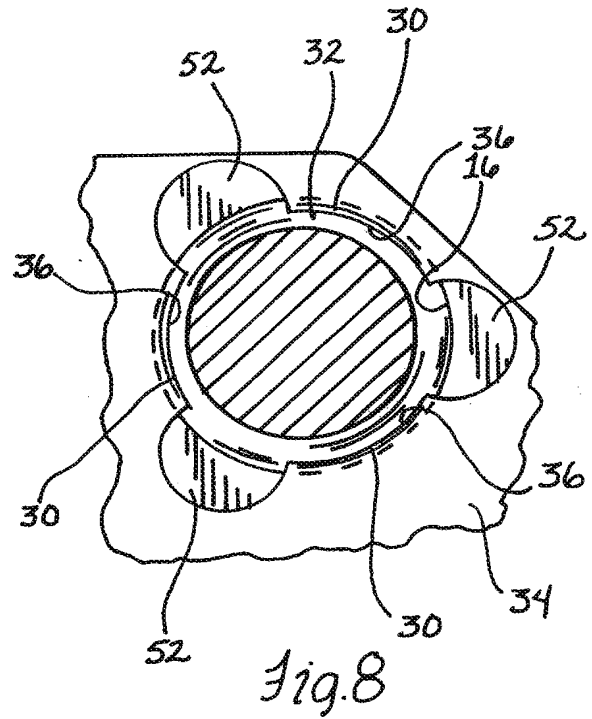
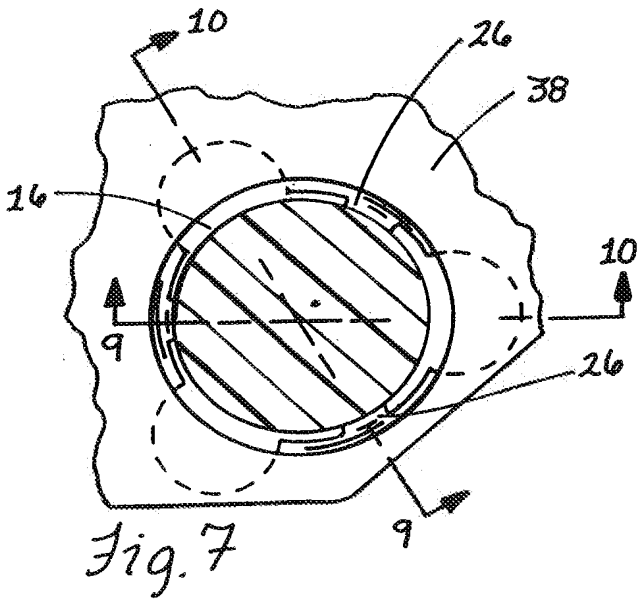
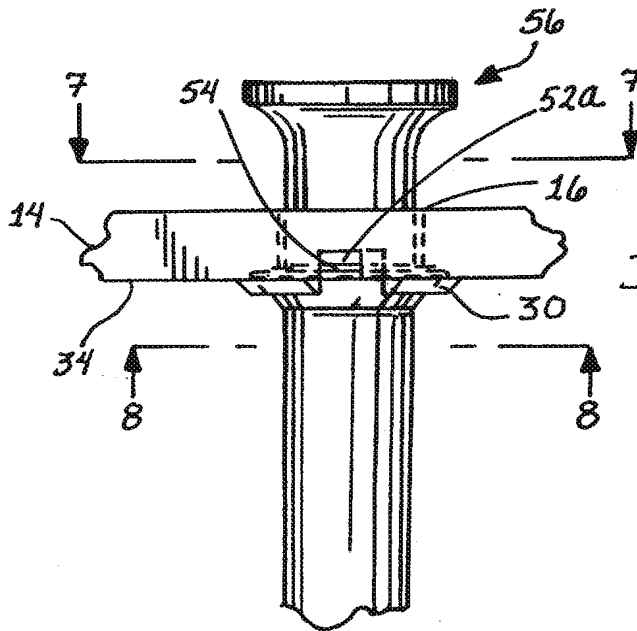
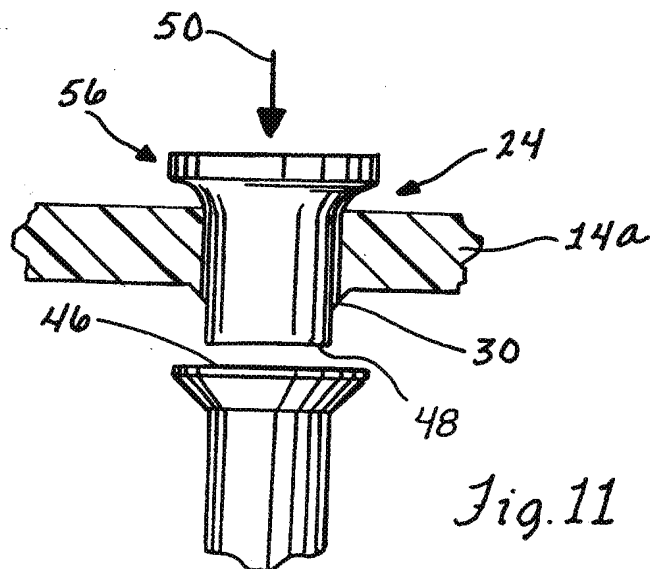
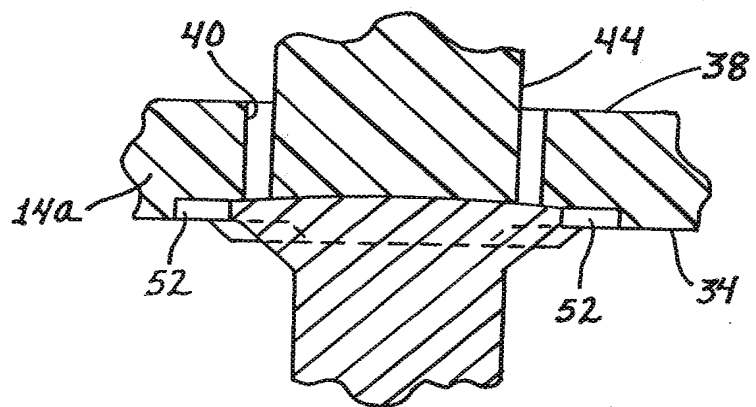
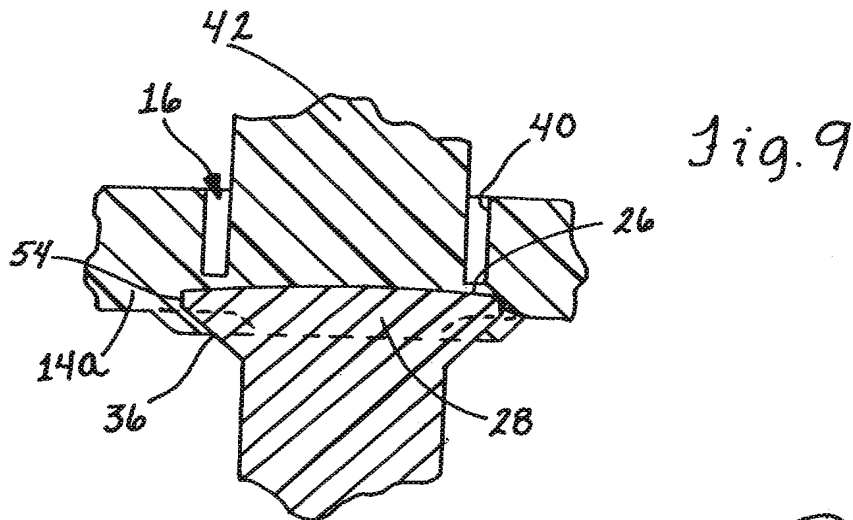


Fig. 6



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RIVET COLLATING SYSTEM INCLUDING RIVET HOLDER AND METHOD OF FORMING THE SAME

Joseph Vogrig et al.

Application Serial No. 10/823,876, Filed April 14, 2004

Atty. Docket No. 603/78592

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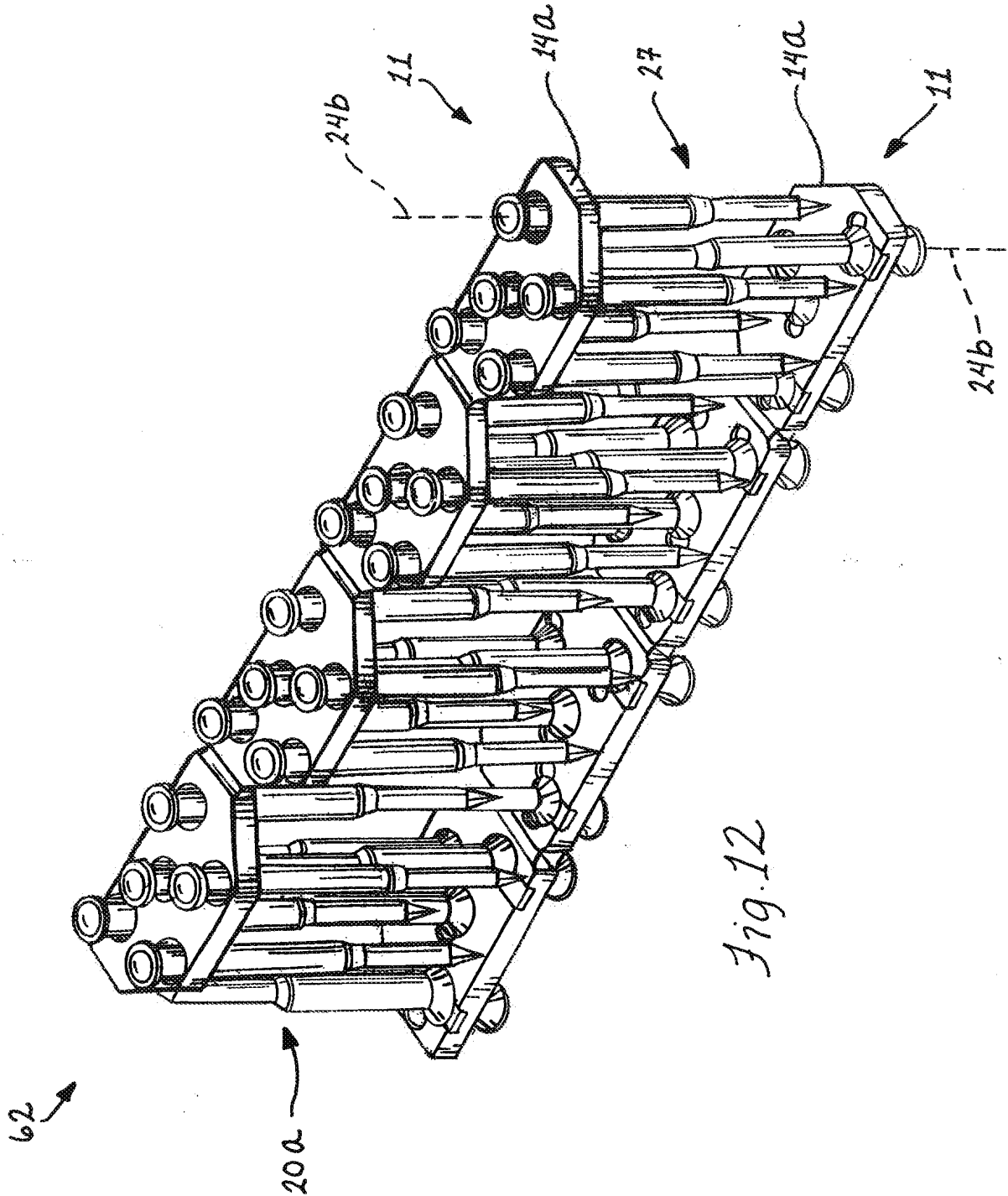


Fig. 13

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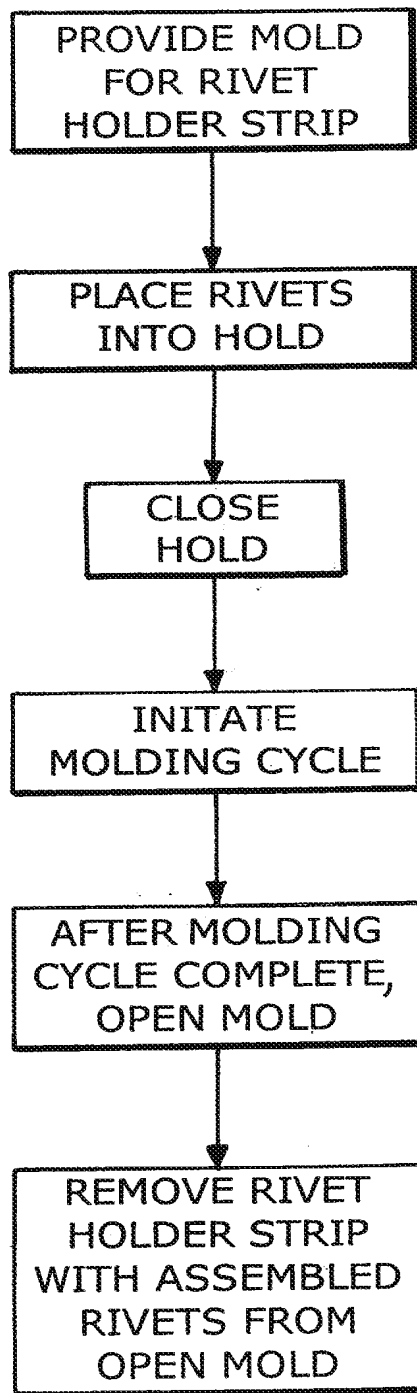


Fig. 14